

STICKS: AVAILABLE SIZES

DIAMETER	PERFORATED	NON-PERFORATED	NON-PERFORATED LOCK-FAST COUPLERS	LENGTH	UNIT
3"	030010PF	030010NP		10'	100'
4"	040010LBC	040010NPC		10'	100
4"	040010PFC			10'	100'
4"	040020PF	040020NP		20'	20'
6"	060020PF	060020NP		20'	20'
8"			080010NPC	10'	10'
8"	080020PF	080020NP		20'	20'
10"			100010NPC	10'	10'
10"	100020PF	100020NP		20'	20'
12"			120010NPC	10'	10'
12"	120020PF	120020NP		20'	20'
15"			150010NPC	10'	10'
15"	150020PF	150020NP		20'	20'
18"	180020PF	180020NP		20'	20'
24"	240020PF	240020NP		20'	20'

PROJECT GALLERY:



INDUSTRY STANDARDS

[ASTM based GOLDLINE® pipe meets the following]

- ✓ ASTM F 405: Corrugated Polyethylene (PE) Pipe and Fittings
- ✓ ASTM F 667: Standard Specification for Large Diameter Corrugated Polyethylene Pipe and Fittings

[AASHTO grade GOLDLINE® pipe meets the above standards, plus the list below]

- ✓ AASHTO M 252: Standard Specification for Corrugated Polyethylene Drainage Pipe
- ✓ AASHTO M 294: Standard Specification for Corrugated Polyethylene Pipe, 300 - 1500 mm Diameter

WATER MANAGEMENT SOLUTIONS GOLDLINE®



SOIL TIGHT SINGLE WALL PIPE

PRINSCO : ENGINEERED WITH INTEGRITY

For over 30 years, Prinsco has been developing more than just plastic pipe. We've been developing a reputation that's founded on one simple thing: integrity. It's how we design our products, it's how we treat our customers, it's how we do business.

Look for our gold stripe of quality to ensure your pipe has been engineered with integrity.

GOLDLINE®: FEATURES

- ✓ Lightweight and easy to maneuver for efficient installation
- ✓ Meets or exceeds ASTM F405 or F667 requirements
- ✓ Available in AASHTO grade to meet or exceed AASHTO M252 or M294 requirements
- ✓ HDPE material is completely resistant to rusting, corrosion, and deterioration
- ✓ Available in perforated and non-perforated configurations
- ✓ Available in coils or sticks
- ✓ Non-perforated 10 foot lengths are available with Prinsco Lock-Fast Integral Couplers
 - Each pipe end has four built-in lugs which snap into place by simply pushing the two adjoining pipe ends together, eliminating the need for a separate coupler

DESCRIPTION

GOLDLINE® is soil tight, high density polyethylene plastic pipe. It is available in mini rolls, maxi rolls, and 10- and 20-foot stick lengths. GOLDLINE® is available in perforated (slots), drilled (holes) or non-perforated configurations, and can be supplied with high performance geotextile fabric.

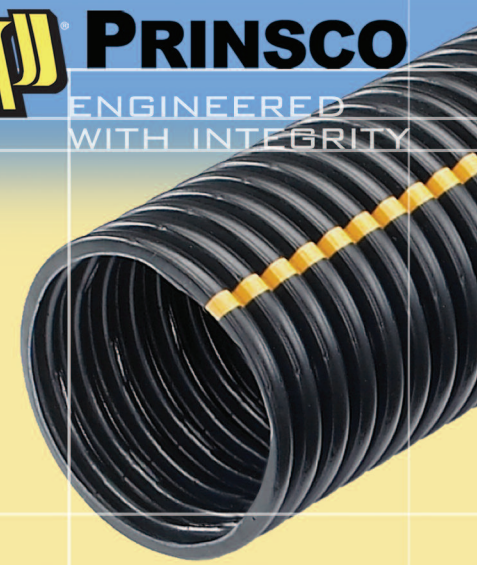
APPLICATIONS*

- ✓ Culverts
- ✓ Agricultural Drainage
- ✓ Highway Drains
- ✓ Leachbeds
- ✓ Building & Construction Drains
- ✓ Containment Pipe
- ✓ Soil Stabilization
- ✓ Conduit
- ✓ Grain Aeration
- ✓ Air Ducting

* Contact your Prinsco representative regarding application suitability questions.

WATER MANAGEMENT SOLUTIONS

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TOLL FREE: (800) 992-1725 | FAX: (320) 222-6820

WWW.PRINSCO.COM

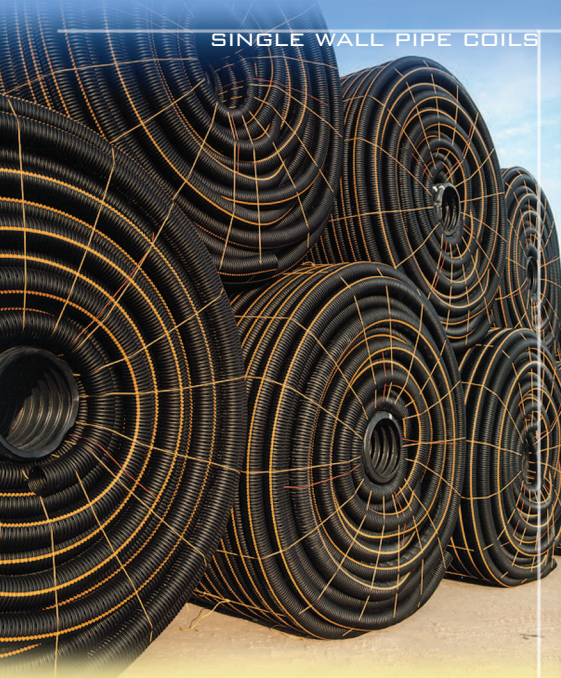
CORPORATE HEADQUARTERS:

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WWW.PRINSCO.COM | 800.992.1725

SINGLE WALL PIPE COILS



PERFORATED COILS: AVAILABLE SIZES

DIAMETER	NUMBER	LENGTH	UNIT
3"	030100PF	100'	Micro
3"	030300PF	300'	Mini
3"	035300PF	5,300'	Maxi
4"	040100PF	100'	Micro
4"	040150PF	150'	Micro
4"	040250PF	250'	Mini
4"	043000PF	3,000'	Maxi
5"	050165PF	165'	Mini
5"	052300PF	2,300'	Maxi
6"	060100PF	100'	Mini
6"	061450PF	1,450'	Maxi
8"	080390PF	390'	Mini
8"	080825PF	825'	Maxi
10"	100525PF	525'	Maxi
12"	120320PF	320'	Maxi

LEACHBED PIPE: AVAILABLE SIZES

Has 3 rows of holes on the bottom of the pipe

DIAMETER	NUMBER	LENGTH	UNIT
4"	040100LBC	100'	Micro
4"	040250LBC	250'	Mini

MUCK PIPE: AVAILABLE SIZES

Has 3 rows of large-diameter holes at intervals of 120°

DIAMETER	NUMBER	LENGTH	UNIT
4"	040100MH	100'	Micro
4"	043000MH	3,000'	Maxi
5"	050165MH	165'	Mini
6"	060100MH	100'	Mini
6"	061450MH	1,450'	Maxi

NARROW SLOT PIPE: AVAILABLE SIZES

Not intended to replace sock or fabric around pipe; provided as a service to our customers without any implied warranties.

DIAMETER	NUMBER	LENGTH	UNIT
4"	040250NS	250'	Mini
4"	043000NS	3,000'	Maxi
5"	050165NS	165'	Mini
5"	052300NS	2,300'	Maxi
6"	060100NS	100'	Mini
6"	061450NS	1,450'	Maxi
8"	080825NS	825'	Maxi
10"	100525NS	525'	Maxi
12"	120320NS	320'	Maxi

NON-PERFORATED COILS: AVAILABLE SIZES

Not intended to replace sock or fabric around pipe; provided as a service to our customers without any implied warranties.

DIAMETER	NUMBER	LENGTH	UNIT
3"	030100NP	100'	Micro
3"	030300NP	300'	Mini
3"	035300NP	5,300'	Maxi
4"	040100NP	100'	Micro
4"	040250NP	250'	Mini
4"	043000NP	3,000'	Maxi
5"	050165NP	165'	Mini
5"	052300NP	2,300'	Maxi
6"	060100NP	100'	Mini
6"	061450NP	1,450'	Maxi
8"	080390NP	390'	Mini
8"	080825NP	825'	Maxi
10"	100525NP	525'	Maxi
12"	120320NP	320'	Maxi

PIPE WITH INSTALLED WRAP: AVAILABLE SIZES

Pipe with knitted polyester wrap

DIAMETER	NUMBER	LENGTH	UNIT
3"	030100SF	100'	Micro
3"	030300SF	300'	Mini
3"	035300SF*	5,300'	Maxi
4"	040100SF	100'	Micro
4"	040250SF	250'	Mini
4"	043000SF	3,000'	Maxi
5"	050165SF	165'	Mini
5"	052300SF	2,300'	Maxi
6"	060100SF	100'	Mini
6"	061450SF	1,450'	Maxi
8"	080020SF*	20'	Stick
8"	080390SF	390'	Mini
8"	080825SF	825'	Maxi
10"	100020SF*	20'	Stick
10"	100525SF	525'	Maxi
12"	120020SF*	20'	Stick
12"	120320SF	320'	Maxi
15"	150020SF*	20'	Stick
18"	180020SF*	20'	Stick
24"	240020SF*	20'	Stick

Pipe with non-woven fabric wrap

DIAMETER	NUMBER	LENGTH	UNIT
3"	030300HF	300'	Mini
3"	035300HF	5,300'	Maxi
4"	040100HF	100'	Micro
4"	040250HF	250'	Mini
4"	043000HF	3,000'	Maxi
6"	060100HF	100'	Mini
6"	061450HF	1,450'	Maxi
8"	080825HF*	825'	Maxi

*Special Order Items. Note: Geotextile fabric specifications are available upon request.

GOLDLINE & GOLDFLO AERATION: AVAILABLE SIZES

Has 1/2" - 5/8" holes and fiberglass screening

GOLDLINE

DIAMETER	NUMBER	LENGTH	UNIT
12"	120020AR	20'	20'
15"	150020AR	20'	20'

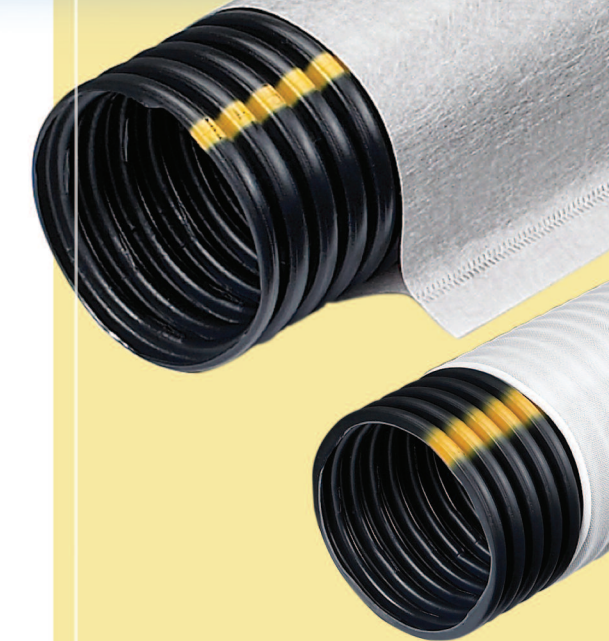
GOLDFLO

DIAMETER	NUMBER	LENGTH	UNIT
12"	12GF20AR	20'	20'
15"	15GF20AR	20'	20'
18"	18GF20AR	20'	20'
24"	24GF20AR	20'	20'

Aeration Screening

DIAMETER	NUMBER	LENGTH	UNIT
12"	SCR12	Sold per roll	48" X 100' Roll
15"	SCR15	Sold per roll	60" X 100' Roll
18"	SCR18	Sold per roll	72" X 100' Roll
24"	SCR24	Sold per roll	108" X 100' Roll

SINGLE WALL COILS WITH GEOTEXTILE WRAP



GOLDLINE® with geotextile wrap is great for projects involving fine sand, soil or flowable particles of soil. It comes with a non-woven, seamed sleeve (top) or a knitted polyester continuous seamless sleeve (bottom).

Fabric should not be used when installing in heavy soils (such as clay or loam) because it will inhibit water from entering the pipe.

Prinsco aeration products are ideal for grain storage applications.

PIPE SIZES (DIAMETER)

	3"	4"	5"	6"	8"	10"	12"
1	150	135	100	90	93	80	90
2	330	290	250	220	230	200	195
3	550	490	440	387	385	350	320
4	825	730	670	592	595	525	
5	1120	1000	940	834	825		
6	1480	1315	1250	1107			
7	1870	1685	1600	1450			
8	2305	2065	1900				
9	2780	2500	2300				
10	3290	3000					
11	3860						
12	4400						
13	5300						

FEET PER WRAP