

## Introduction

In-field connections to fitting and field-cut sections may necessary on a given project. These types of field connections can have varying configurations depending on the level of joint performance required and may be comprised of bell-bell couplers, split band couplers, or wrap type couplers. Prinsco's soil tight split coupler is a user-friendly system that only requires zip ties to achieve a high level of performance.

## **Assembly Instructions**

The soil tight split coupler system may come in multiple pieces, depending on the size of pipe being joined. Couplers for pipe up to 30" are one-piece, while 36" to 42" are two-piece, and 48" to 60" are 3-piece. The images below show assembly of a two piece coupler, however one and three piece coupler assemblies are very similar.



Step 1:

Loosely zip tie each coupler piece together, leaving one side unconnected.

(Skip this step for a single piece coupler)





Step 2:

Place the split coupler underneath the pipe or fitting, so the first coupler rib sits inside the second pipe valley.





**Step 3:**Set the adjoining pipe or fitting on the coupler and wrap the coupler around

both segments.









**Step 4:**Overlap the joining ends of the coupler.





**Step 5:**Thread zip ties through the holes in the middle valleys of each coupler, securing both ends of the coupler together.





Step 6:

Tighten all zip tie connections and make sure the coupler firmly holds both pipe segments together. If the pipe connection is being installed with a tile boot, it is recommended to tape the connection for a stronger hold.

