Aqua-Swirl® Stormwater Treatment System

The Aqua-Swirl® Stormwater Treatment System (Aqua-Swirl®) is a vortex-type hydrodynamic separator designed and supplied by AquaShield™, Inc. (AquaShield™). Aqua-Swirl® technology removes pollutants including suspended solids, debris, floatables and free-floating oil from stormwater runoff. Both treatment and storage are accomplished in the single swirl chamber without the use of multiple or hidden, blind access chambers.

Aqua-Swirl® Stormwater Treatment System

Floatable debris in the Aqua-Swirl®
System Operation

The treatment operation begins when stormwater enters the Aqua-Swirl® through a tangential inlet pipe that produces a circular (or vortex) flow pattern that causes contaminate to settle to the base of the unit. Since stormwater flow is intermittent by nature, the Aqua-Swirl® retains water between storm events providing both dynamic and quiescent settling of solids. The dynamic settling occurs during each storm event while the quiescent settling takes place between successive storms. A combination of gravitational and hydrodynamic drag forces encourages the solids to drop out of the flow and migrate to the center of the chamber where velocities are the lowest.

The treated flow then exits the Aqua-Swirl® behind the arched outer baffle. The top of the baffle is sealed across the treatment channel, thereby eliminating floatable pollutants from escaping the system. A vent pipe is extended up the riser to expose the backside of the baffle to atmospheric conditions, preventing a siphon from forming at the bottom of the baffle.

Custom Applications

The Aqua-Swirl® system can be modified to fit a variety of purposes in the field, and the angles for inlet and outlet lines can be modified to fit most applications. The photo below demonstrates the flexibility of Aqua-Swirl® installations using a “twin” configuration in order to double the water quality treatment capacity. Two Aqua-Swirl® units were placed side by side in order to treat a high volume of water while occupying a small amount of space.
Retrofit Applications

The Aqua-Swirl® system is designed so that it can easily be used for retrofit applications. With the invert of the inlet and outlet pipe at the same elevation, the Aqua-Swirl® can easily be connected directly to the existing storm conveyance drainage system. Furthermore, because of the lightweight nature and small footprint of the Aqua-Swirl®, existing infrastructure utilities (i.e., wires, poles, trees) would be unaffected by installation.

Aqua-Swirl® System Maintenance

The long term performance of any stormwater treatment structure, including manufactured or land based systems, depends on a consistent maintenance plan. Inspection and maintenance functions are simple and easy for the Aqua-Swirl® allowing all inspections to be performed from the surface.

It is important that a routine inspection and maintenance program be established for each unit based on: (a) the volume or load of the contaminants of concern, (b) the frequency of releases of contaminants at the facility or location, and (c) the nature of the area being drained.

In order to ensure that our systems are being maintained properly, AquaShield™ offers a maintenance solution to all of our customers. We will arrange to have maintenance performed.

Aqua-Swirl® manhole cover
Inspection

The Aqua-Swirl® can be inspected from the surface, eliminating the need to enter the system to determine when cleanout should be performed. In most cases, AquaShield™ recommends a quarterly inspection for the first year of operation to develop an appropriate schedule of maintenance. Based on experience of the system’s first year in operation, we recommend that the inspection schedule be revised to reflect the site-specific conditions encountered. Typically, the inspection schedule for subsequent years is reduced to semi-annual inspection.

Maintenance

The Aqua-Swirl® has been designed to minimize and simplify the inspection and maintenance process. The single chamber system can be inspected and maintained entirely from the surface thereby eliminating the need for confined space entry. Furthermore, the entire structure (specifically, the floor) is accessible for visual inspection from the surface. There are no areas of the structure that are blocked from visual inspection or periodic cleaning. Inspection of any free-floating oil and floatable debris can be directly observed and maintained through the manhole access provided directly over the swirl chamber.

Aqua-Swirl® Inspection Procedure

To inspect the Aqua-Swirl®, a hook is typically needed to remove the manhole cover. AquaShield™ provides a customized manhole cover with our distinctive logo to make it easy for maintenance crews to locate the system in the field. We also provide a permanent metal information plate affixed inside the access riser which provides our contact information, the Aqua-Swirl® model size, and serial number.

The only tools needed to inspect the Aqua-Swirl® system are a flashlight and a measuring device such as a stadia rod or pole. Given the easy and direct accessibility provided, floating oil and debris can be observed directly from the surface. Sediment depths can easily be determined by lowering a measuring device to the top of the sediment pile and to the surface of the water.

It should be noted that in order to avoid underestimating the volume of sediment in the chamber, the measuring device must be carefully lowered to the top of the sediment pile. Keep in mind that the finer sediment at the top of the pile may offer less resistance to the measuring device than the larger particles which typically occur deeper within the sediment pile.

The Aqua-Swirl® design allows for the sediment to accumulate in a semi-conical fashion as illustrated below. That is, the depth to sediment as measured below the water surface may be less in the center of the swirl chamber; and likewise, may be greater at the edges of the swirl chamber.
Sediment inspection using a stadia rod

Maximum recommended sediment depth prior to cleanout is 14 inches for all Aqua-Swirl® models

**Aqua-Swirl® Cleanout Procedure**

Cleaning the Aqua-Swirl® is simple and quick. Free-floating oil and floatable debris can be observed and removed directly through the 30-inch service access riser provided. A vacuum truck is typically used to remove the accumulated sediment and debris. An advantage of the Aqua-Swirl® design is that the entire sediment storage area can be reached with a vacuum hose.
from the surface reaching all the sides. Since there are no multiple or limited (blind) access chambers in the Aqua-Swirl®, there are no restrictions to impede on-site maintenance tasks.

**Disposal of Recovered Materials**

AquaShield™ recommends that all maintenance activities be performed in accordance with appropriate health and safety practices for the tasks and equipment being used. AquaShield™ also recommends that all materials removed from the Aqua-Swirl® and any external structures (e.g., bypass features) be handled and disposed in full accordance with any applicable local and state requirements.

![Vacuum (vactor) truck quickly cleans the single open access swirl chamber](image)

*Aqua-Swirl® Inspection and Maintenance Work Sheets on following pages*
Aqua-Swirl® Inspection and Maintenance Manual
Work Sheets

SITE and OWNER INFORMATION

Site Name: ____________________________________________________________
Site Location: ________________________________________________________
Date: ___________________________ Time: ____________________________
Inspector Name: ______________________________________________________
Inspector Company: ______________________________________ Phone #: _______
Owner Name: _________________________________________________________
Owner Address: _______________________________________________________
Owner Phone #: __________________________ Emergency Phone #: ___________

INSPECTIONS

I. Floatable Debris and Oil

1. Remove manhole lid to expose liquid surface of the Aqua-Swirl®.
2. Remove floatable debris with basket or net if any present.
3. If oil is present, measure its depth. Clean liquids from system if one half (½) inch or more oil is present.

Note: Water in Aqua-Swirl® can appear black and similar to oil due to the dark body of the surrounding structure. Oil may appear darker than water in the system and is usually accompanied by oil stained debris (e.g. Styrofoam, etc.). The depth of oil can be measured with an oil/water interface probe, a stadia rod with water finding paste, a coliwasa, or collect a representative sample with a jar attached to a rod.

II. Sediment Accumulation

1. Lower measuring device (e.g. stadia rod) into swirl chamber through service access provided until top of sediment pile is reached.
2. Record distance to top of sediment pile from top of standing water: _____________ inches.
3. Maximum recommended sediment depth prior to cleanout is 14 inches for all models. Consult system shop drawing for treatment chamber depth as measured from the inlet pipe invert to base of the unit.
III. Diversion Structures (External Bypass Features)

If a diversion (external bypass) configuration is present, it should be inspected as follows:

1. Inspect weir or other bypass feature for structural decay or damage. Weirs are more susceptible to damage than off-set piping and should be checked to confirm that they are not crumbling (concrete or brick) or decaying (steel).
2. Inspect diversion structure and bypass piping for signs of structural damage or blockage from debris or sediment accumulation.
3. When feasible, measure elevations on diversion weir or piping to ensure it is consistent with site plan designs.
4. Inspect downstream (convergence) structure(s) for sign of blockage or structural failure as noted above.

CLEANING

Schedule cleaning with local vactor company or AquaShield™ to remove sediment, oil and other floatable pollutants. The captured material generally does not require special treatment or handling for disposal. Site-specific conditions or the presence of known contaminants may necessitate that appropriate actions be taken to clean and dispose of materials captured and retained by the Aqua-Swirl®. All cleaning activities should be performed in accordance with property health and safety procedures.

AquaShield™ always recommends that all materials removed from the Aqua-Swirl® during the maintenance process be handled and disposed in accordance with local and state environmental or other regulatory requirements.

MAINTENANCE SCHEDULE

I. During Construction

Inspect the Aqua-Swirl® every three (3) months and clean the system as needed. The Aqua-Swirl® should be inspected and cleaned at the end of construction regardless of whether it has reached its maintenance trigger.

II. First Year Post-Construction

Inspect the Aqua-Swirl® every three (3) months and clean the system as needed.

Inspect and clean the system once annually regardless of whether it has reached its sediment or floatable pollutant storage capacity.

III. Second and Subsequent Years Post-Construction

If the Aqua-Swirl® did not reach full sediment or floatable pollutant capacity in the First Year Post-Construction period, the system can be inspected and cleaned once annually.
If the Aqua-Swirl® reached full sediment or floatable pollutant capacity in less than 12 months in the First Year Post-Construction period, the system should be inspected once every six (6) months and cleaned as needed. The Aqua-Swirl® should be cleaned annually regardless of whether it reaches its sediment or floatable pollutant capacity.

IV. Bypass Structures

Bypass structures should be inspected whenever the Aqua-Swirl® is inspected. Maintenance should be performed on bypass structures as needed.

### MAINTENANCE COMPANY INFORMATION

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### ACTIVITY LOG

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<td>Measurement method and notes:</td>
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### STRUCTURAL CONDITIONS and OBSERVATIONS
Structural damage:  Yes   No  Where: ________________________________
Structural wear:  Yes   No  Where: ________________________________
Odors present:  Yes   No  Describe: ________________________________
Clogging:  Yes   No  Describe: ________________________________
Other Observations: ________________________________

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**NOTES**

**ATTACHMENTS**

- Attach site plan showing Aqua-Swirl® location.
- Attach detail drawing showing Aqua-Swirl® dimensions and model number.
- If a diversion configuration is used, attach details showing basic design and elevations (where feasible).
# TABULAR MAINTENANCE SCHEDULE

Date Construction Started: _____________________________

Date Construction Ended: _____________________________

## During Construction

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* The Aqua-Swirl® should be cleaned once a year regardless of whether it has reached full pollutant storage capacity. In addition, the system should be cleaned at the end of construction regardless of whether it has reach full pollutant storage capacity.

## First Year Post-Construction

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## Second and Subsequent Years Post-Construction

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If the Aqua-Swirl® reached full sediment or floatable pollutant capacity in less than 12 months in the First Year Post-Construction period, the system should be inspected once every six (6) months or more frequently if past history warrants, and cleaned as needed. The Aqua-Swirl® should be cleaned annually regardless of whether it reaches its full sediment or floatable pollutant capacity.