







5) Mark wall at outside edges of arch assembly.



6) Make horizontal marks at center of pipe, crossing bracket marks from previous step.



7) Measure and mark the center of the bracket on the back (pipe side) edge.

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4) Hold arch assembly horizontally at center of outlet, applying inward pressure toward the pipe. Adjust arch assembly to avoid obstructions and allow room for installation. Adjust all remaining arches to match.





8) Align wall bracket with marks made in Steps 5, 6 and 7.



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# The Preserver™ Skimmer Installation Instructions

9) Level wall bracket and install one anchor bolt per pair of slots. See additional anchor bolt instructions in hardware bag. Tighten anchor bolt nuts to firmly secure brackets to wall. Repeat Steps 7 through 9 to attach other wall bracket.



10) Working from the bottom up and leaving nuts and bolts loose, attach arches to wall brackets. <u>Go</u> to next step prior to attaching top arch.





12) Remove nut and washer from lower arch adjusting bolts (each side). Attach bottom of diagonal support at this location, on each side.



13) Attach vertical supports.



14) Tighten all nuts and bolts on skimmer structure, working from center of skimmer towards the walls.

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11) While installing top arch, attach diagonal supports between arch and wall brackets.





15) Attach both side sheets at wall using (2) fastening strips and provided screws. Use hand clamps for assistance. Adjust your drill's torque setting to prevent stripping.





## The Preserver<sup>™</sup> **Skimmer Installation Instructions**

16) Clamp center sheet to center of skimmer structure, overlapping side sheets as shown below. Attach center sheet to vertical supports using (2) remaining fastening strips and provided screws.



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