

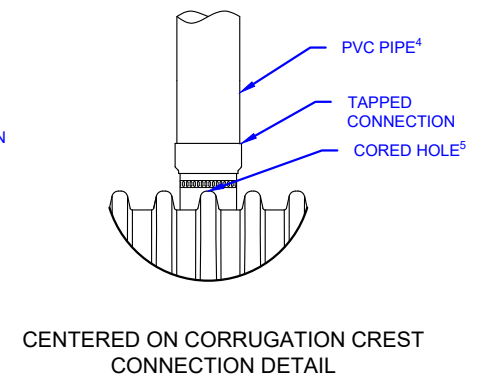
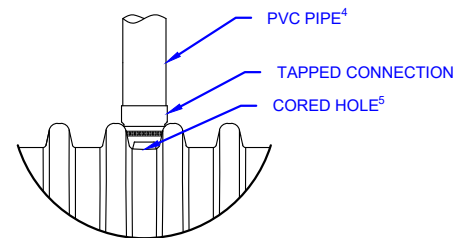
NOTES:

1. REFER TO TABLE 1 FOR DETAILS. CIRCULAR CUT OUT POINT IS LOCATED AT THE CENTER OF EACH HS31 CHAMBER.
2. TAPPED CONNECTION CAN CONSIST OF EZ-TEE, QWIKSEAL, OR APPROVED ENGINEERING EQUIVALENT.
3. PVC FITTING CAN CONSIST OF BELL OR OTHER CONNECTION WHICH PREVENTS PIPE FROM SLIDING INTO THE CHAMBER. ALL PVC FITTINGS TO BE SOLVENT CEMENTED.
4. PVC MAY BE EITHER SDR 35 OR SCH 40.
5. HOLES SHOULD BE CUT WITH A HOLE SAW. IF NEEDED, START WITH SMALLER SIZE AND SLOWLY CUT OUT MORE EVENLY FROM SIDES UNTIL TIGHT FIT OF CONNECTION IN HOLE.

TABLE 1

CORED HOLE SIZE ESTIMATES (CONFIRM DIMENSIONS PRIOR TO CUTTING)				
CONNECTION	4" (100 mm) PVC INSPECTION PORT	6" (150 mm) PVC INSPECTION PORT	8" (200 mm) PVC INSPECTION PORT	10" (200 mm) PVC INSPECTION PORT
PVC SDR 35*	~4-1/4" (108 mm) hole on circular cut out pt.	~6-3/8" (162 mm) hole centered on corrugation crest.	~8-1/2" (216 mm) hole centered on corrugation crest.	N/A
PVC SCH 40*	~4-5/8" (117 mm) hole on circular cut out pt.	~6-3/4" (172 mm) hole centered on corrugation crest.	~8-3/4" (222 mm) hole centered on corrugation crest.	N/A
QWIKSEAL	5" (125 mm) hole centered on corrugation crest. P/N: QS-4	7" (180 mm) hole centered on corrugation crest. P/N: QS-6	9" (230 mm) hole centered on corrugation crest. P/N: QS-8	N/A
EZ-TEE	4-1/2" (114 mm) hole centered on corrugation crest.	6-1/2" (165 mm) hole centered on corrugation crest.	8-3/4" (222 mm) hole centered on corrugation crest.	10-7/8" (276 mm) hole centered on corrugation crest.

*CONFIRM O.D. OF PIPE PRIOR TO CUTTING TO ENSURE HOLE IS TIGHT FITTING AROUND PVC PIPE. CUT HOLE TO MATCH O.D. AS CLOSE AS POSSIBLE.



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TITLE: HYDROSTOR HS75 - INSPECTION PORT			
DRAWN BY: RMA	DATE: 05-Aug-25	DRAWING NUMBER: D-7-303	
SCALE: NTS	SHEET: 1 OF 1		